

**SAFETY DATA SHEET**

Finished product

**AsahiKASEI**

Date Prepared : 05/07/2015

SDS No : P28

Thermylene

**1. PRODUCT AND COMPANY IDENTIFICATION**

**PRODUCT NAME:** Thermylene  
**GENERAL USE:** Injection Molding  
**PRODUCT DESCRIPTION:** Unfilled Polypropylene  
**PRODUCT CODE:** P-9900-6700 NT101  
**GENERIC NAME:** Thermylene

**MANUFACTURER**

Asahi Kasei Plastics North America, Inc  
Asahi Kasei Chemical Co.  
900 E. Van Riper  
Fowlerville, MI 48836  
**Emergency Contact:** Product Stewardship  
**Emergency Phone:** 517-223-2000  
**Alternate Emergency Phone:** 517-223-5323  
**Customer Service:** 517-223-5352  
**E-Mail:** www.akplastics.com

**24 HR. EMERGENCY TELEPHONE NUMBERS**

**Poison Control Center (Medical) :** (877) 800-5553  
**CANUTEC (Canadian Transportation) :** (613) 996-6666  
**CHEMTREC (US Transportation) :** (800) 424-9300

**COMMENTS:** Restrictions on use: Please do not use our product for the following:  
Medical containers/packaging/equipment/parts of in-vivo, or which contact mucosa, body fluid, blood, chemical solution.  
Equipment, parts which contact with food containers/ packaging/equipment or drinking water.  
Toys which may contact with mouth, drinking water, etc

**2. HAZARDS IDENTIFICATION****GHS LABEL**

Not Classified

**EMERGENCY OVERVIEW**

**PHYSICAL APPEARANCE:** Granular solid. Pellets. Powder or Flakes

**IMMEDIATE CONCERNS:** Does not require any hazard warning on the label under established regulatory criteria. No known significant effects or critical hazards. Avoid prolonged contact with eyes, skin and clothing. Handling / processing may generate dust which can cause mechanical irritation of the eyes, skin, nose and throat.

**POTENTIAL HEALTH EFFECTS**

**EYES:** No significant irritation expected other than possible mechanical irritation. Heated material can cause thermal burns. Emits acrid smoke and irritating fumes when heated to decomposition.

**SKIN:** No significant irritation expected other than possible mechanical irritation. Heated material can cause thermal burns.

**SKIN ABSORPTION:** None Expected.

**INGESTION:** None expected. May cause choking if swallowed.

**INHALATION:** Dust: Exposure to airborne concentrations well above the recommended exposure limits may cause irritation of the nose, throat, and lungs.

Vapor: If heated to more than 300 C, the product may form vapors or fumes which could cause irritation of the respiratory tract, coughing and shortness of breath.

#### REPRODUCTIVE TOXICITY

**REPRODUCTIVE EFFECTS:** Not yet Determined

**TERATOGENIC EFFECTS:** None Expected.

**CARCINOGENICITY:** None Expected.

**MUTAGENICITY:** None Expected.

**ROUTES OF ENTRY:** Dermal contact. Eye contact. Inhalation. Ingestion

**TARGET ORGAN STATEMENT:** None

**CANCER STATEMENT:** None Expected.

**IRRITANCY:** Not Established

**SENSITIZATION:** None Expected.

**WARNING CAUTION LABELS:** None Expected.

**HEALTH HAZARDS:** None Expected.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	Wt.%	CAS
1-propene, Polymer With Ethene	> 70	9010-79-1

### 4. FIRST AID MEASURES

**EYES:** Immediately flush eyes with plenty of water. Get medical attention if irritation persists.

**SKIN:** For hot product, immediately immerse in or flush the affected area with large amounts of cold water to dissipate heat. Cover with clean cotton sheeting or gauze and get prompt medical attention. No attempt should be made to remove material from skin or to remove contaminated clothing as the flesh can be easily torn.

**INGESTION:** Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel.

**INHALATION:** If affected by fumes from heated material, remove from source of exposure and move the affected person into fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

#### SIGNS AND SYMPTOMS OF OVEREXPOSURE

**EYES:** Irritation

**SKIN:** Irritation

**SKIN ABSORPTION:** None Expected.

**INGESTION:** None Expected.

**INHALATION:** None Expected.

**ACUTE TOXICITY:** None

**CHRONIC EFFECTS:** None

### 5. FIRE FIGHTING MEASURES

**EXTINGUISHING MEDIA:** Use water spray, foam, or dry chemical

**FIRE FIGHTING EQUIPMENT:** Should wear positive pressure self contained breathing apparatus (SCBA) and full turnout gear.

**HAZARDOUS DECOMPOSITION PRODUCTS:** Carbon dioxide and / or carbon monoxide

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## 6. ACCIDENTAL RELEASE MEASURES

**SMALL SPILL:** Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

**LARGE SPILL:** Contact emergency personnel. Eliminate all ignition sources if safe to do so. Granules spilled on the floor can cause slipping. Fine dust clouds may form explosive mixtures with air. Do not touch or walk through spilled material. Use suitable protective equipment.

### ENVIRONMENTAL PRECAUTIONS

**WATER SPILL:** Keep out of water ways and storm sewers.

**LAND SPILL:** Vacuum or carefully scoop up spilled material and place in an appropriate container for disposal.

**AIR SPILL:** Concern if large spill and dust clouds are formed.

**SPECIAL PROTECTIVE EQUIPMENT:** Should wear chemical/ dust goggles

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## 7. HANDLING AND STORAGE

**GENERAL PROCEDURES:** No smoking. Use with adequate ventilation.

**HANDLING:** Avoid strong oxidizer. Main concern is handling molten materials, which can cause thermal burns. Wear proper PPE. Pneumatic conveying of pellets can generate static electrical charges. Make sure equipment is grounded.

**STORAGE:** Keep container tightly closed. Keep in well ventilated area. The main storage issue is related to pallet stock slippage and causing injury to personnel.

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## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**ENGINEERING CONTROLS:** Use local exhaust ventilation or other engineering controls to keep airborne levels below recommended exposure limits. Minimize the vapor / fume exposure of material heated above 300C.

### PERSONAL PROTECTIVE EQUIPMENT

**EYES AND FACE:** Safety glasses with side shields. Use dust goggles if high dust concentration is generated.

**SKIN:** Cold or room temp. material: None required. However protective clothing is a good industrial practice.

Hot material: Wear heat resistant protective gloves, clothing and face shield that are able to withstand the temperature of the molten product.

**RESPIRATORY:** To minimize risk of overexposure to dust, vapor, or fumes, it is recommended to work in a properly ventilated area.

**PROTECTIVE CLOTHING:** Standard industry clothing is recommended.

**WORK HYGIENIC PRACTICES:** Wash hands after handling, before eating, smoking, using the lavatory, and at the end of the day.

**OTHER USE PRECAUTIONS:** Always handle material in accordance with good industrial hygiene and safety practice.

**COMMENTS:** ACGIH TLV (US) TWA: 10mg/m<sup>3</sup> for 8 hrs. - Inhalable

TWA: 3mg/m<sup>3</sup> for 8 hrs. - Respirable fraction

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

**PHYSICAL STATE:** Granular solid. Pellets. Powder or Flakes

**ODOR:** Faint odor

**COLOR:** White, translucent or colorless

**pH:** Not Available

**FLASH POINT AND METHOD:** NA = Not Applicable

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**AUTOIGNITION TEMPERATURE:** >**Notes:** Not Available**VAPOR PRESSURE:** Negligible**VAPOR DENSITY:** Not Available**MELTING POINT:** 140°C to 170°C**THERMAL DECOMPOSITION:** > to 300°C**SOLUBILITY IN WATER:** None Expected.**EVAPORATION RATE:** Not Available**SPECIFIC GRAVITY:** 0.84 to 1.0

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**10. STABILITY AND REACTIVITY****REACTIVITY:** None Expected.**HAZARDOUS POLYMERIZATION:** Under normal conditions of storage and use, hazardous polymerization will not occur.**CONDITIONS TO AVOID:** If heated to more than 300C, the product may form vapors or fumes which could cause irritation of the respiratory tract, coughing, and shortness of breath. Avoid creation of dust. Avoid strong oxidizer.**HAZARDOUS DECOMPOSITION PRODUCTS:** Fumes or vapors**INCOMPATIBLE MATERIALS:** None Expected.

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**11. TOXICOLOGICAL INFORMATION****ACUTE****DERMAL LD<sub>50</sub>:** > 2000 mg/kg rabbit -estimated**ORAL LD<sub>50</sub>:** > 5000 mg/kg rat - estimated**CARCINOGENICITY****IARC:** None Expected.**NTP:** None Expected.**OSHA:** None Expected.**REPRODUCTIVE EFFECTS:** Not yet Determined**TERATOGENIC EFFECTS:** Not yet Determined**MUTAGENICITY:** Not yet Determined

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**12. ECOLOGICAL INFORMATION****ENVIRONMENTAL DATA:** No known significant effects or critical hazards.**ECOTOXICOLOGICAL INFORMATION:** Not yet Determined**BIOACCUMULATION/ACCUMULATION:** None Expected.**GENERAL COMMENTS:** Wildlife may ingest plastic pellets. Although not toxic, such materials may physically block the digestive system, causing starvation or death.

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**13. DISPOSAL CONSIDERATIONS****DISPOSAL METHOD:** Avoid contact of spills of materials and runoff with soils and surface waterways. Consult an environmental professional to determine if local, regional, or national regulations would classify spilled or contaminated materials as hazardous waste. Use only approved transporter, recycles, treatment, storage or disposal facilities.**FOR LARGE SPILLS:** See section 7 and section 8 above

RCRA HAZARD CLASS: None

#### 14. TRANSPORT INFORMATION

##### DOT (DEPARTMENT OF TRANSPORTATION)

**PROPER SHIPPING NAME:** Polypropylene - granular

**PRIMARY HAZARD CLASS/DIVISION:** None

**U.S. SURFACE FREIGHT CLASS:** 156200 Class 60

**OTHER SHIPPING INFORMATION:** Not regulated - Not classified as hazardous for transport

**U.S. CUSTOMS HARMONIZATION NUMBER:** 3902.30

**SPECIAL SHIPPING NOTES:** Always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of a spill.

#### 15. REGULATORY INFORMATION

##### UNITED STATES

##### SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)

**311/312 HAZARD CATEGORIES:** None

**FIRE:** No **PRESSURE GENERATING:** No **REACTIVITY:** No **ACUTE:** No **CHRONIC:** No

**SECTION 312 THRESHOLD PLANNING QUANTITY (40 CFR370):** na

**313 REPORTABLE INGREDIENTS:** None

**TITLE III NOTES:** None

##### 302/304 EMERGENCY PLANNING

**EMERGENCY PLAN:** not applicable

##### CERCLA (COMPREHENSIVE RESPONSE, COMPENSATION, AND LIABILITY ACT)

**CERCLA REGULATORY:** None

**CERCLA RQ:** None

##### TSCA (TOXIC SUBSTANCE CONTROL ACT)

Chemical Name	CAS
1-propene, Polymer With Ethene	9010-79-1

**TSCA REGULATORY:** All ingredients are listed in TSCA inventory

**TSCA STATUS:** Listed

##### CLEAN AIR ACT

**40 CFR PART 68---RISK MANAGEMENT FOR CHEMICAL ACCIDENT RELEASE PREVENTION:** NA = Not Applicable

##### OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION (OSHA)

**29 CFR1910.119---PROCESS SAFETY MANAGEMENT OF HIGHLY HAZARDOUS CHEMICALS:** NA = Not Applicable

**CALIFORNIA PROPOSITION 65:** NA = Not Applicable

**OSHA HAZARD COMM. RULE:** NA = Not Applicable

**CLEAN WATER ACT:** NA = Not Applicable

**CARCINOGEN:** None Expected.

**USDA (U.S. DEPARTMENT OF AGRICULTURE):** NA = Not Applicable

**FIFRA (FEDERAL INSECTICIDE, FUNGICIDE, AND RODENTICIDE ACT):** NA = Not Applicable

**FDA (FOOD AND DRUG ADMINISTRATION):** NA = Not Applicable

DEA (DRUG ENFORCEMENT PRECURSOR & ESSENTIAL CHEMICALS) LISTED SUBSTANCE: NA = Not Applicable

CANADA

WHMIS (WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM): Not controlled

DOMESTIC SUBSTANCE LIST (INVENTORY): Listed

## 16. OTHER INFORMATION

REASON FOR ISSUE: GHS SDS format

APPROVED BY: Product Stewardship

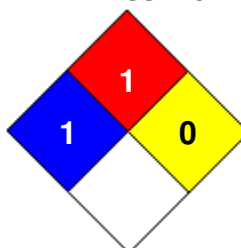
PREPARED BY: Product Steward    Date Prepared: 05/07/2015

INFORMATION CONTACT: 517-223-5000

### HMIS RATING

HEALTH	<input type="checkbox"/>	0
FLAMMABILITY	<input type="checkbox"/>	1
PHYSICAL HAZARD	<input type="checkbox"/>	0
PERSONAL PROTECTION	<input checked="" type="checkbox"/>	

### NFPA CODES



NFPA STORAGE CLASSIFICATION: No Hazardous

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